

CIGARETTE SPECIFICATION

STOCKTON STREET /& Famous Value/& F&L
BEST BUY LIGHTS 100 MENTHOL SP /& Genco/& GPA
BRAND CODE-BAK1 (SID) /& 6080/& FAK1/& AAK1/& MAK1

EFFECTIVE DATE: 07/31/91
STANDARD PRODUCTION

CIGARETTE LENGTH	: 99.5	MM	FTC TAR	: 11.0	MG/CIGT	10.0 - 12.0
TOBACCO ROD CIRCUM.	: 24.80	MM				
TOBACCO ROD LENGTH	: 68.0	MM	FIELD MENTHOL	: .55	MG/CIGT	.50 - .60
FILTER LENGTH	: 31.5	MM				
TIPPING LENGTH	: 36.000	MM				
TOTAL R.T.D.	: 5.10	IN. H2O	FRESH MENTHOL	: .65	MG/CIGT	.60 - .70
DILUTION TARGET	: 27.0 +/-	5.0 %				

TIPPING PAPER : 72MM X 3500M WHT DGRNL KC-265M2 12-016-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/IPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 0.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-391-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A
: FULLER WB-3902U PVA 61-444-A

STD. FILLER --PACK O.V.: ABBH1 - 13.00% BASIC MENTHOL SP

*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6700M 22CU/0.6% (100% WOOD) 10-402-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK B) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGARETTE PAPER PERM/SLOT WIDTH CHANGED FROM 12HC/
: 27.00MM (10-373-A) U/R 27.25MM (10-403-A) TO 24HC/
: 27.25MM (10-402-A) TO INCREASE TAR DELIVERY, NO
: CHANGE TO BASIC WEIGHT SPECIFICATION, OK TO MIX.

PREPARED BY : C. L. VEALEY
PREPARATION DATE : 7/29/91

PRINTING DATE : 7/29/91
PRINTING TIME : 10:52:22

APPROVED BY: *E. Rukus*

SUPPLIES SPECIFICATION DATED: 6/21/91

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